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D3278-041
Job Sheet 198710



Part No: D3278-041

Job Qty: 25 pcs

Part Name: Support Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/2/19

Job Tracking No:

Due Date: 8/16/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	25 pcs	8/16/19		0.00	1.00	Small Fab - 1		AUG 14 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	25 pcs	8/16/19		0.00	0.00	QC 5 - 10		AUG 14 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Small Fab - 2 - B4B	25 pcs	8/16/19		0.00	1.00	Small Fab - 1 - B4B		AUG 14 2019
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		

				Small Fab - 6 - B4B	Plex 8/2/19 9:53 AM dart.lacelle.linda
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
130 QC 5	25 pcs	8/16/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	AUG 14 2019
				QC 5 - 61	
				QC 5 - 81	
140 Packaging 3-1 - Stock - B4B	25 pcs	8/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	25 pcs	8/16/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

DAS
40
9-89

DAS
28
9-89

AUG 15 2019
9-89

Part Op **100** - (Small Fab) Rivet spacers with support as per Dwg D3278.

Descriptions: **110** - QC5- Inspect part completeness to step on W/O

120 - (Small Fab) Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	50 Ea (2 ea)	100-Small Fab - 1	S196190
D2230-1	Mounting Lug	50 pcs (2 ea)	100-Small Fab - 1	S12981619732
D3278-1	Support	25 pcs (1 ea)	100-Small Fab - 1	S19384
D3278-2	Support	25 pcs (1 ea)	100-Small Fab - 1	S193816
D3278-3	Spacer	25 pcs (1 ea)	100-Small Fab - 1	S102030
MS20426AD3-6	Rivet	100 Ea (4 ea)	100-Small Fab - 1	S101353
MS21042L4	Nut	50 Ea (2 ea)	100-Small Fab - 1	S143178
NAS1149D0463J	Washer	100 Ea (4 ea)	100-Small Fab - 1	S196202

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4-13A	50	1,376	0
	D2230-1	50	288	0
	D3278-1	25	57	0
	D3278-2	25	56	0
	D3278-3	25	91	0
	MS20426AD3-6	100	2,494	0
	MS21042L4	50	2,254	0
	NAS1149D0463J	100	4,472	0

Part Specifications

Specifications could not be found.



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Container No: S205424



Part: D3278-041

Job No: 198710

Serial No/Batch: S205424

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/14/19